

FEATURES

Series 400 "LEGACY"

"LEGACY" windows incorporate equal sightline profiles in all styles of windows. Picture window, rolling and single hung offer pleasing aesthetics inside and out. Horizontal sliding & single hung windows feature a built in pull / lift rail. Lock & keepers are concealed from the exterior.

STYLES AVAILABLE:

- HS** *horizontal slider*
- SH** *single-hung*
- PW** *fixed picture window*
- CMT** *casement*
- AWN** *awning and*
- PD** *sliding patio door*

FRAME COLORS:

- Solid All white or Almond (tan).*
- Two-tone S.R.C. Bronze painted exterior (white interior).*

FRAME STYLES:

- New construction** *with 1" nail-fin setback.*
- Signature-fin** *for retro-fit replacement. A decorative option to the standard flush-fin.*
- Retro-fin** *for retro-fit replacement applications (factory installed 1-5/8" wide coverage).*
- Slopped-sill** *block frame with slopped sill adapter for wood double hung replacements*
- Block-frame** *(no fin) install into block or masonry.*

FRAME DEPTH: *Windows 2-3/4", and patio door slider is 5-1/2".*

GRID STYLES: *5/8" flat, 1" sculptured,*

Series 400 continued

GLAZING: *3/4" overall dual-insulated, grey swiggle (warm edge).*

WEATHER STRIP: *Every operable A.I. product has a full polypropylene weather seal.*

LOCK STYLE: *Self-lock (positive action operation)*

HARDWARE: **Horizontal sliders** *feature dual concaved delrin rollers and monorail aluminum painted tract for smooth operation, Other features include single pull rail, aluminum reinforced meeting and locking rails. Die-cast self-lock®, with hidden keeper that meets AAMA forced entry codes.*

Single-hung *include concealed constant force balancers for ease of operation and serviceability. Other features include single lift rail, aluminum reinforced meeting and locking rails. Die-cast self-lock®, with hidden keeper that meets AAMA forced entry codes.*

Casement & Awnings *include standard Roto Multi-point locking hardware. Flush mount screens and concealed slide shoe hinges.*

Sliding Patio Doors *have a 5 1/2" wide perimeter frame, welded comers, double adjustable rollers. Contemporary design white painted interior handle with double mortise lock upgradeable to a 4-point lock that exceeds AAMA forced entry codes.*

FRAMING: *Frame rough-opening "R.O." to call-out dimension.*